



FIG. 1

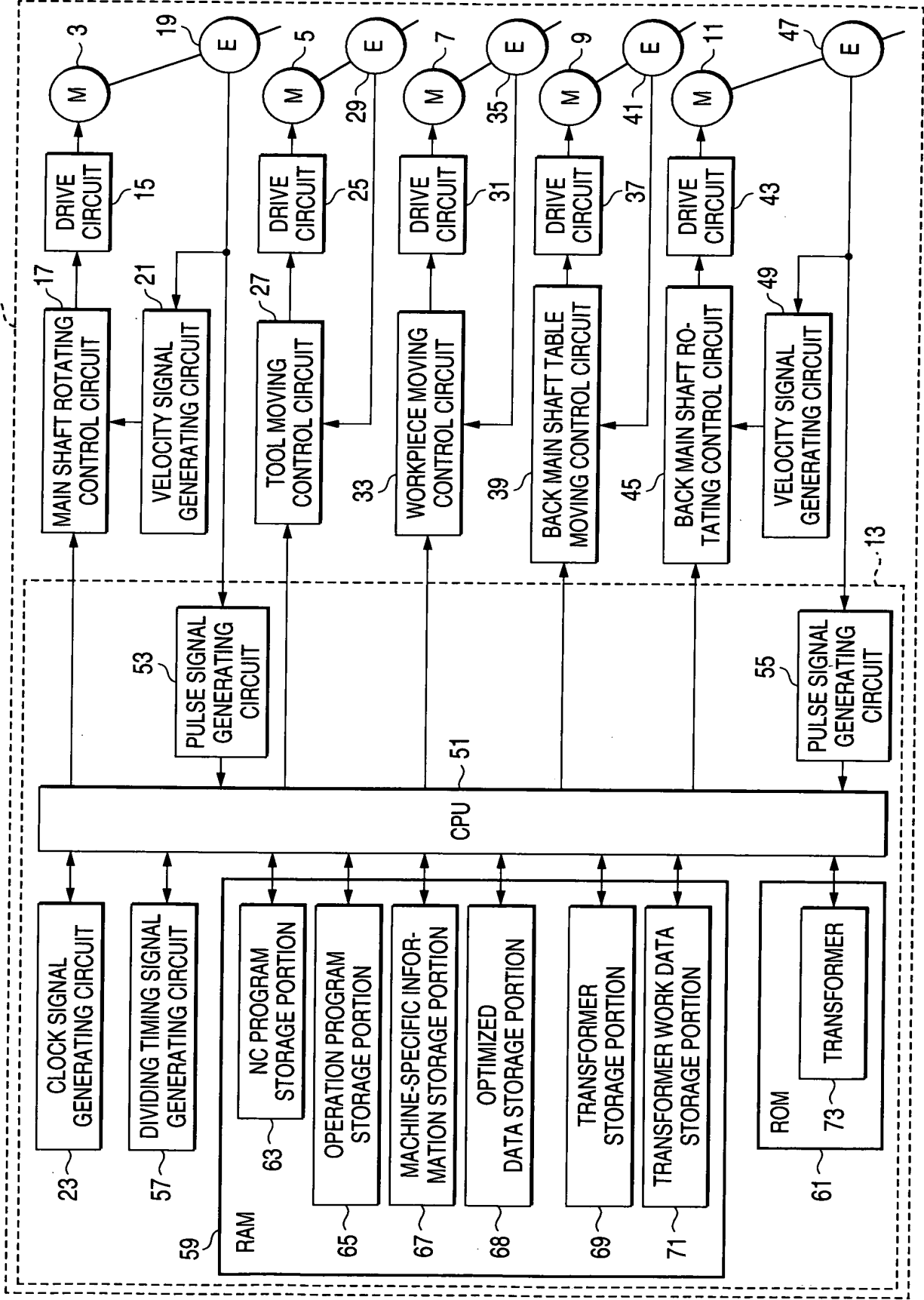


FIG. 2

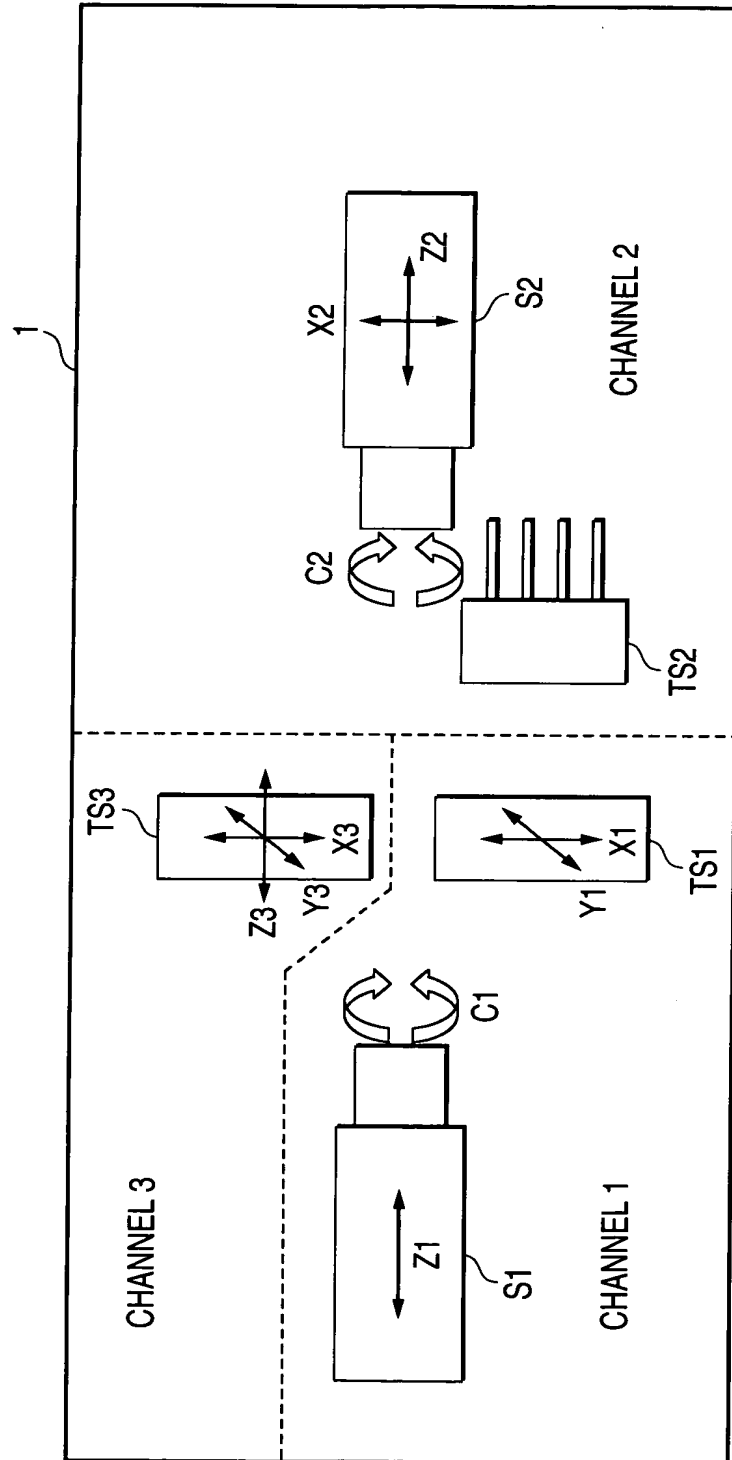


FIG. 3

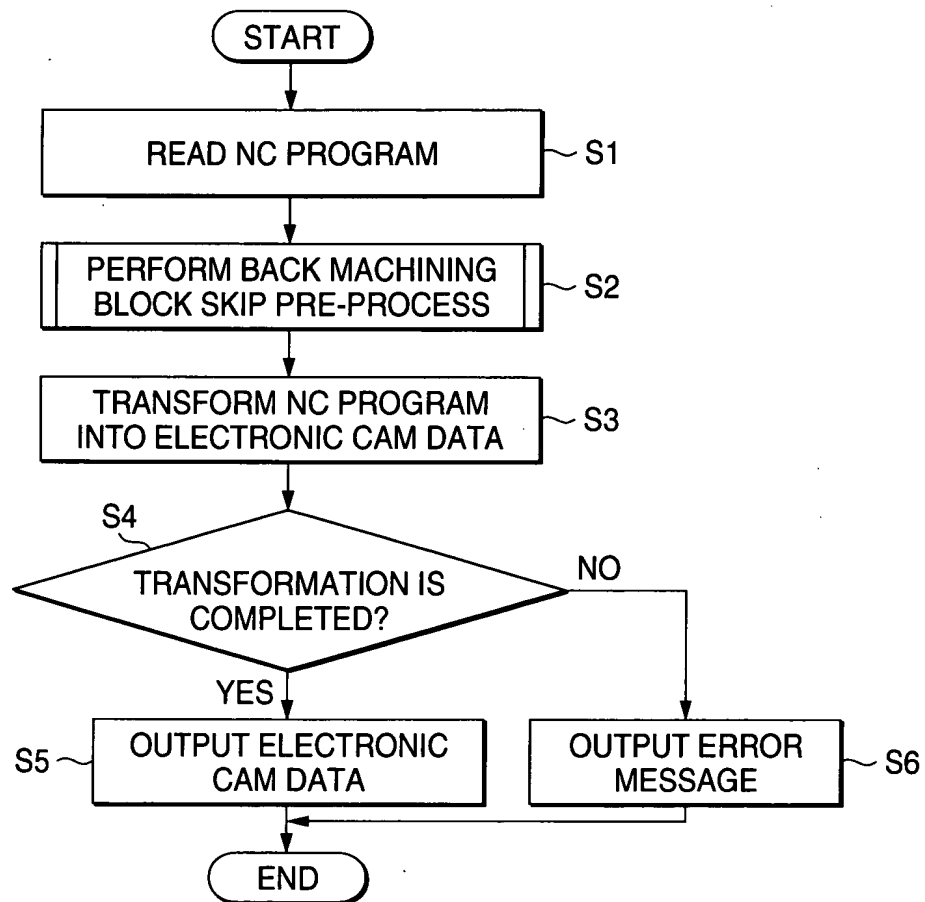


FIG. 4

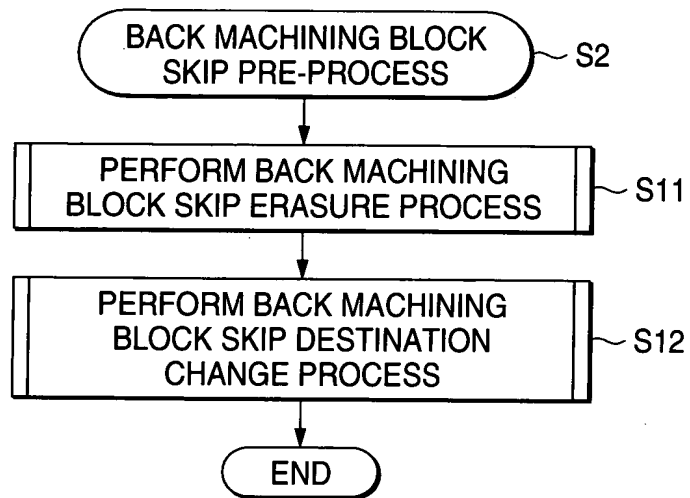


FIG. 5

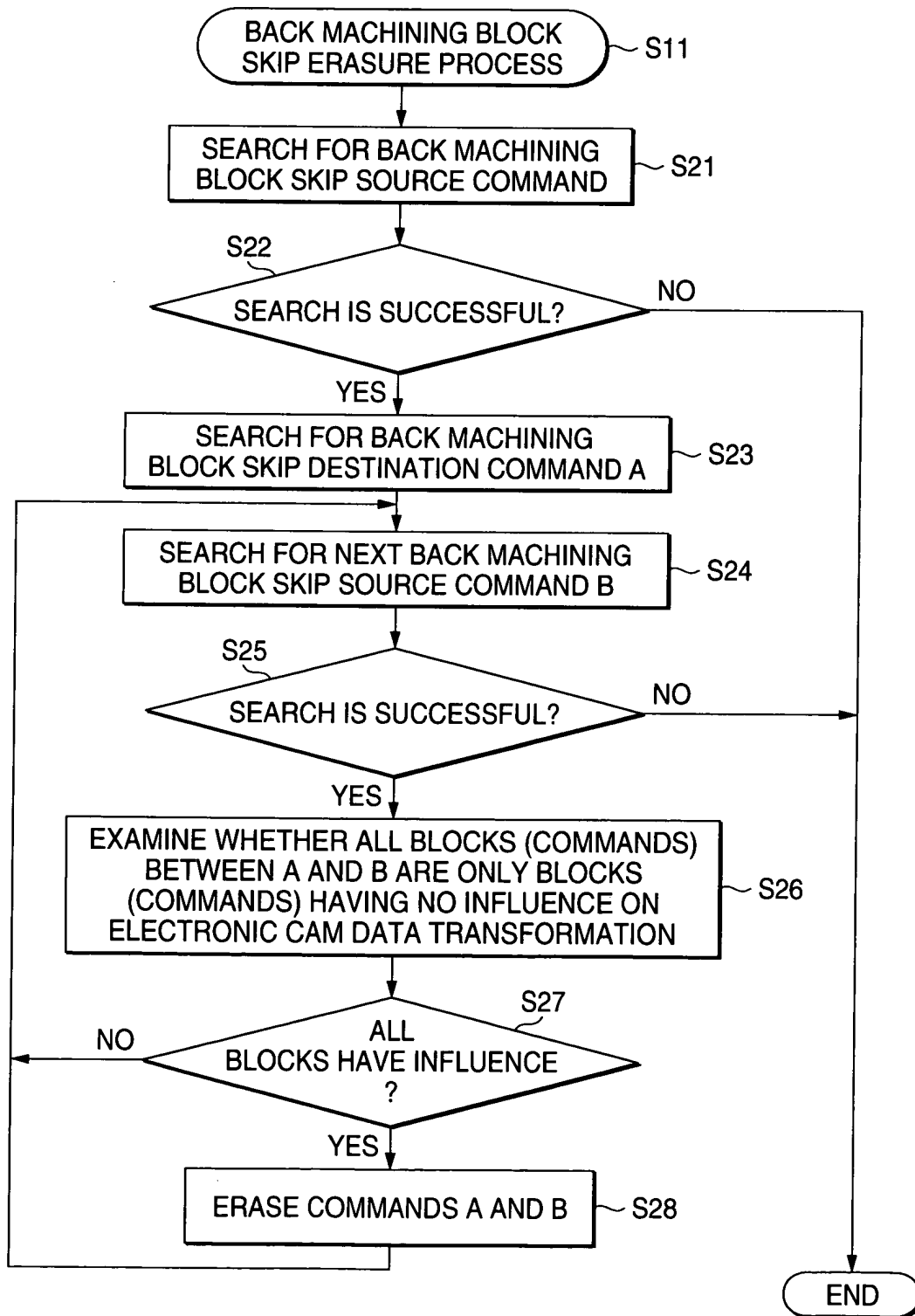


FIG. 6

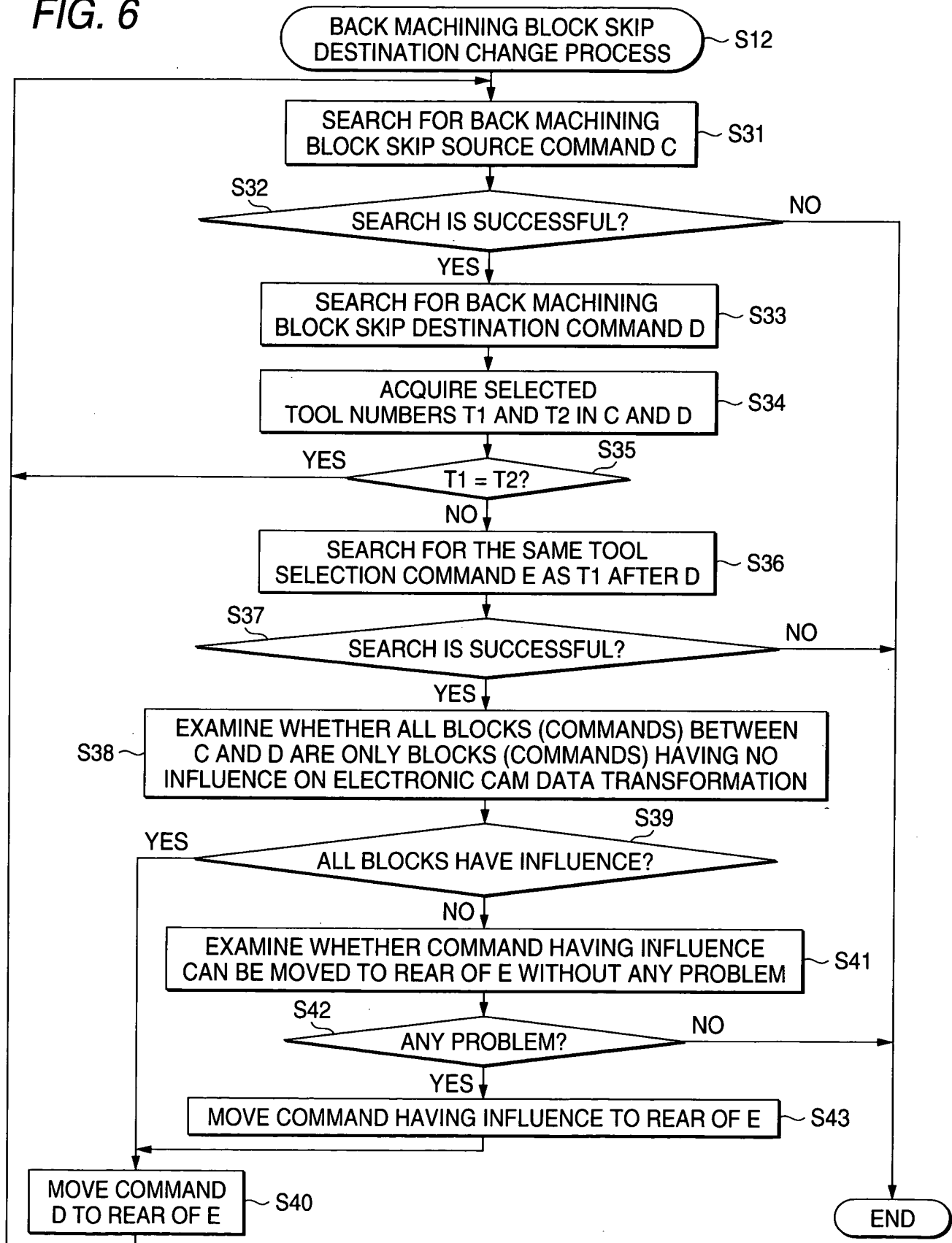


FIG. 7

CH1 TOP: G0Z0.0  waitm (1,1,2,3) M20 G0X10.0Z10.0 G28X60.0	CH3 TOP:  waitm (1,1,2,3) M20 G28Z0.0  waitm (2,2,3) G28X60.0	CH2 TOP: G95 T2000 waitm (1,1,2,3) M20 M75  N1 ;msg ("DRILL") T3800 wcs132 MS2 M3 S2000  EM75: waitm (2,2,3) M75 G0 Z-1 G1 Z3. F.05 G28 Z0  EM75: M900 waitm (49,1,2,3) T2000 M99 M30
waitm (49,1,2,3) M99 M30	waitm (49,1,2,3) M99 M30	